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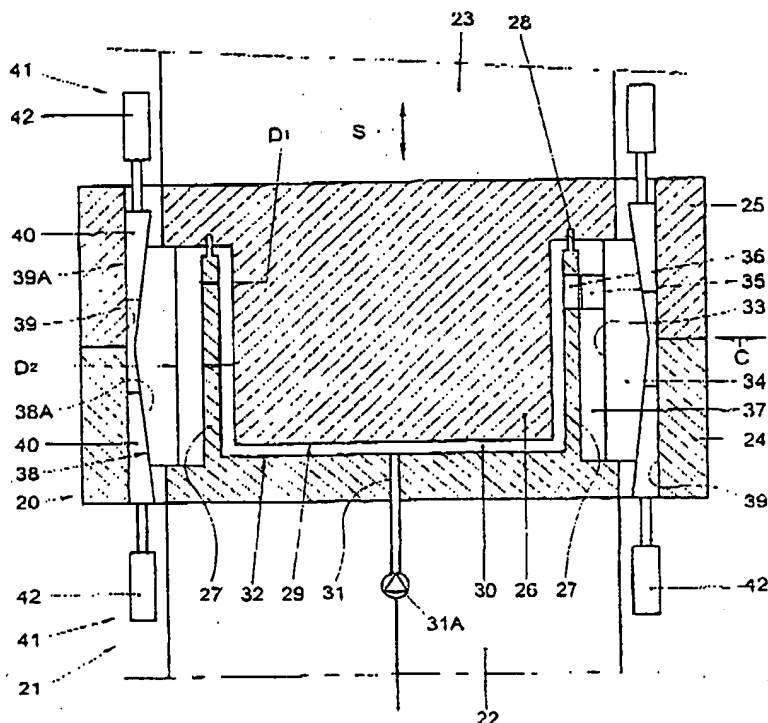
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(54) Title: **APPARATUS AND METHOD FOR MANUFACTURING HOLDERS, IN PARTICULAR CRATES**



(57) Abstract: The invention relates to a mold for manufacturing holders such as crates, comprising at least two mold parts, moveable relative to each other in a first direction of movement, in which at least one mold cavity is included, the mold cavity being provided on at least side with a wall part moveable in a second direction of movement moveable between a first, retracted position and a second position moved forward, while the mold cavity, with said wall part in the second position, is in a desired product forming position and with said wall part in the first position has a volume greater than with said wall part in the second position, while the first and the second direction of movement mutually include an angle.

WO 2004/041506 A1